



THOR  
MOTOR COACH

# TUSCANY

**2013 Model Year**

## **XCR Tag Axle Series Chassis**

### **FEATURE**

3-Year, 50,000-Mile Warranty  
50,000 PSI Frame Rail  
55-Degree Wheel Cut  
400 Dealers

### **BENEFIT**

Best in The Industry  
Solid Foundation  
Excellent Maneuverability  
Service Where You Need It



**Driven By You**



### Custom Chassis Features

- 5-year, 100,000-mile coolant \*\*\*
- TranSynd transmission fluid
- Lowered engine
- 18.7 CFM air compressor
- Fuel/water separator
- Farr Eco air cleaner
- Air filter restriction indicator
- 1000-watt in-block engine heater
- Engine braking: Compression brake
- R-134A air conditioning compressor
- Electronic cruise control with high idle
- VIP Smart wheel, 18 in (457 mm)
- TRW infinitely adjustable tilt/telescoping steering column
- Push button shift control
- Driver message center with integral LCD display
- 5-inch gauge package
- Neway air ride suspension/Sachs tuned shock absorbers
- Michelin 275/80R 22.5 16 ply tires
- Polished aluminum wheels with trim kit
- Heater hose assembly to front of chassis
- Bendix AD-9 heated air dryer
- Automatic, heated moisture ejector
- Air suspension deflation system
- Daytime running lights
- Tow power connector

\* Towing capacity limited by towing components and their attachment to the frame. See operator's manual for braking requirements on towed vehicles

\*\*\*Some maintenance required

*For reference only. For certified dimensions, consult Freightliner Custom Chassis Corporation. Specifications are as of 06/07/12, and are subject to change without notice. Ratings are general guidelines. Illustrations may include optional equipment and accessories but may not include all standard equipment. To order more sales literature call 1-800-585-8831.*



Driven By You

### XCR TAG

<b>Engine</b> Peak HP Peak Torque	Cummins ISL turbocharged, aftercooled 8.9 L electronic diesel 450 HP @ 2,500 rpm 1250 lb•ft @ 1,400 rpm
<b>Transmission</b> Gear Ratios	Allison 3000 MH six-speed automatic with lock up  First    Second    Third    Fourth    Fifth    Sixth    Rev. 3.49:1   1.86:1   1.41:1   1.00:1   .75:1   .65:1   5.03:1
<b>Vehicle Weight Ratings</b> Front GAWR Rear GAWR GVWR GCWR *	14,320 lbs. 20,000 lbs. : Tag Axle 10,000 lbs. 44,320 lbs. 54,320 lbs.
<b>Wheelbase</b>	266in, 291in
<b>Front Axle</b> Capacity Track Width	I-Beam, wide track 14,700 lbs. 82.89 in (2105 mm)
<b>Rear Axle</b> Drive Ratio Capacity Track Width	4.63:1 20,000 lb (9080 kg) 72.1 in (1830 mm)
<b>Brakes</b> Front Service Rear Service Parking	Full air brakes with auto slack adjusters and ABS 17 in disc brakes 16.5 x 7 in drum-style s-cam 16.5 x 7 in drum-style s-cam Spring applied air release
<b>Cooling System</b> Radiator Core Radiator Type Charge Air Cooler Transmission Oil Cooler Fan	2 rows, 15 FPI, 1335 in <sup>2</sup> area Cross-flow, rear-mounted Cross-flow, rear-mounted Remote-mounted water-to-oil Belt-driven with viscous fan clutch
<b>Electrical System</b> Alternator Starting Battery	Delco Remy 160 amp Delco 29MT, 12 volt Two 950 CCA @ 0°F (-18°C); maintenance-free
<b>Frame</b> Max Resist. Bending Moment Max Frame Section	Raised frame rail with lowered rear section 406,200 lb•in (45 900 N•m) 9.00 x 2.75 x .25 in (229 x 70 x 6.4 mm)
<b>Fuel Tank</b>	100 gal (341 L), dual fuel fill
<b>Steering System</b> Rating Ratio Pump Wheel cut	TRW THP 86, integral hydraulic power gear 14,700 lbs. 20.4:1 Gear-driven 55°
<b>Suspension</b> Shock Absorber Heavy-duty Stabilizer Bar Diam	Neway air suspension (front and rear) Tuned shocks, Sachs 1.50 in (38 mm) (front)
<b>Tires</b>	Michelin XZA3 275/80R 22.5 16 ply
<b>Wheels</b>	4 Alum, 2 Steel 22.5 x 8.25 with 10 bolt lugs 11.25 diameter bolt center
<b>Instrumentation</b>	Gauges • speedometer • tachometer • engine oil pressure • water temperature • voltmeter • fuel level • dual air pressure